

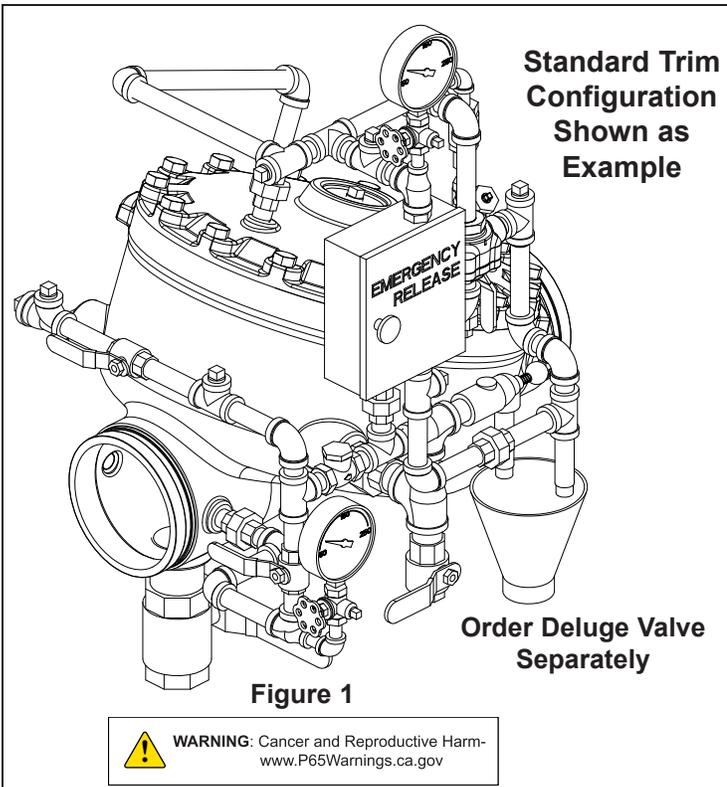


TECHNICAL DATA

6" (DN150) MODEL F-1 STRAIGHT THROUGH DELUGE VALVE HORIZONTAL CONVENTIONAL TRIM CHART Maximum 250 PSI WWP

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com



Standard Trim Configuration Shown as Example

Order Deluge Valve Separately

Figure 1

This Trim Chart is for use with the following Viking Trim Sets			
Valve Size	Galvanized Trim Part No.	U.S. ONLY (galvanized)	Brass Trim Part No.
8" (DN200)	14640-1 Figure 2	14640-1USA Figure 3	14640-2 Figure 2
This Trim is for use with the following Release Module Trim Kits			
Release Type	Galvanized*	Brass**	
Pneumatic	10809	10811	
Electric	10830	10832	
Electric/ Pneumatic	12661-1	12661-2	
Pneumatic/ Pneumatic	12662-1	12662-2	
<p>* Standard Trim sets for Model F Deluge Valves consist of galvanized nipples and fittings. **Refer to Technical Data describing the Halar® Coated Deluge Valve and the Viking Website for applications where brass trim is recommended. Note: Nipple lengths for brass trim may vary from those shown on this Trim Chart.</p>			

Notes: For use with Trim Chart on Pages 2 and 3

General Notes:

- Valve must be trimmed as shown. Any deviation from trim size or arrangement may affect the proper operation of the valve.
- All pipe 3/4" (20 mm) and smaller shall be galvanized steel except when other materials are specified in the Technical Data for the Halar® Coated Deluge Valve or when other materials are specified on the *Viking website*.
- When Model F Deluge Valves are used on pre-mixed Foam Systems, trim piping must be of copper pipe with brass fittings unless otherwise specified in the Technical Data for the Halar® Coated Deluge Valve or on the *Viking website*.
- Dimensions in parentheses are millimeter and may be approximations.

- Note 1:** 1/2" (15 mm) NPT plugged outlet provided for connecting certain optional components and associated trim.
- Note 2:** Release System connection. Viking Deluge and Flow Control Valves are compatible with hydraulic, pneumatic, and electric release systems. A Pneumatic Actuator is required on all Viking Deluge Valves and Flow Control Valves equipped with Pneumatic Release Systems.
- Note 3:** Alarm Connections: Connect alarm line piping to 3/4" (20 mm) NPT outlet. When using a Water Motor Alarm, a strainer is required. 1/2" (15 mm) NPT outlet is for electric Alarm Pressure Switch.
- Note 4:** Optional non-interruptible connection for Alarm Pressure Switch to activate electric alarm panel. Note: After the Deluge Valve trips, this location cannot be shut off. Alarms may operate until the outlet chamber of the deluge valve is de-pressurized below the set point of the Alarm Pressure Switch.
- Note 5:** Viking Drain Check Valve is manufactured with a 0.067" (1.7 mm) orifice to allow alarm line to drain. DO NOT substitute. Check Figure 2 for proper orientation.
- Note 6:** Inlet side of PORV is connected to the top chamber of the deluge valve. Inlet of PORV should be facing up. Outlet goes to open drain.



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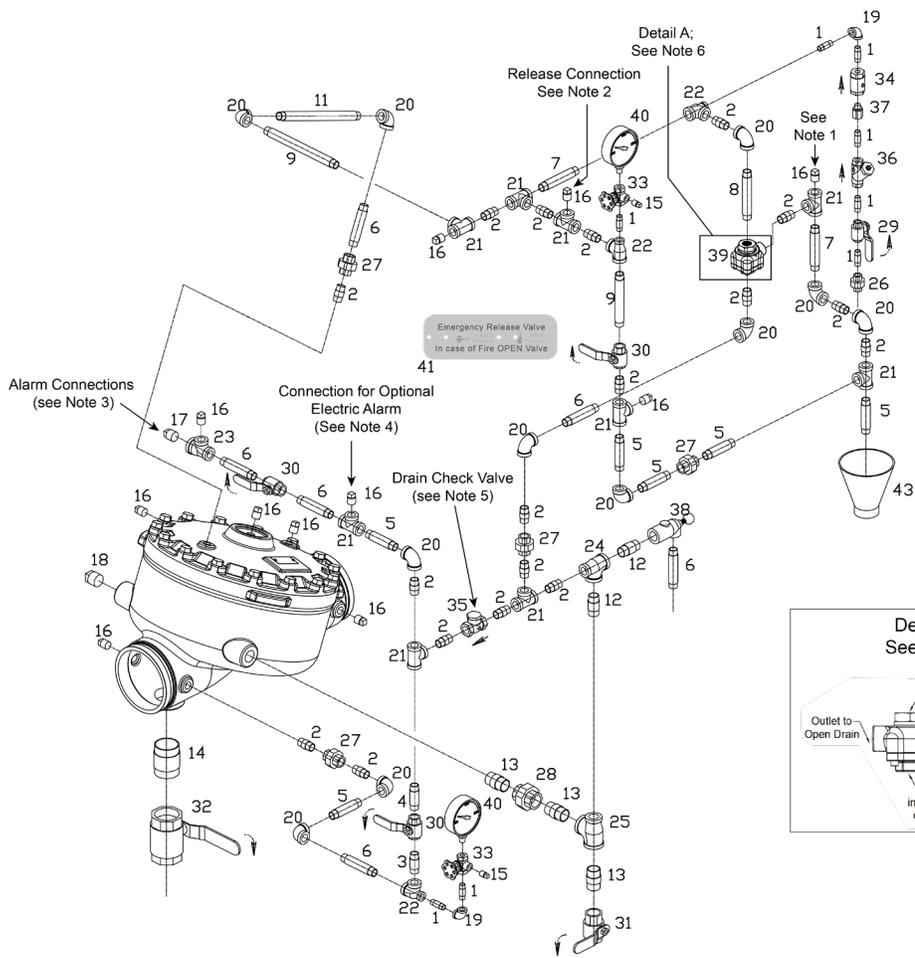
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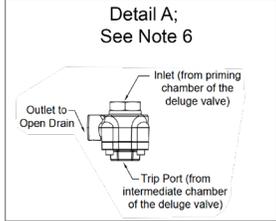
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Figure 3

Refer to page 1 for General Notes and Notes 1 through 6.



ITEM	DESCRIPTION	REQ.
1	NIPPLE, 1/4" x 1 1/2"	8
2	NIPPLE, 1/2" x 1 1/2"	18
3	NIPPLE, 1/2" x 2"	1
4	NIPPLE, 1/2" x 2 1/2"	1
5	NIPPLE, 1/2" x 3 1/2"	6
6	NIPPLE, 1/2" x 4"	6
7	NIPPLE, 1/2" x 4 1/2"	2
8	NIPPLE, 1/2" x 5"	1
9	NIPPLE, 1/2" x 6 1/2"	1
10	NIPPLE, 1/2" x 9"	1
11	NIPPLE, 1/2" x 11"	1
12	NIPPLE, 3/4" x 2"	2
13	NIPPLE, 1" x 2"	3
14	NIPPLE, 2" x 3"	1
15	PLUG, 1/4"	2
16	PLUG, 1/2"	11
17	PLUG, 3/4"	1
18	PLUG, 1"	1
19	ELBOW, 1/4"	2
20	ELBOW, 1/2"	11
21	TEE, 1/2"	9
22	TEE, 1/2" x 1/4" x 1/2"	3
23	TEE, 3/4" x 1/2" x 1/2"	1
24	TEE, 3/4" x 1/2" x 3/4"	1
25	TEE, 1" x 3/4" x 1"	1
26	UNION, 1/4"	1
27	UNION, 1/2"	4
28	UNION, 1"	1
29	BALL VALVE, 1/4"	1
30	BALL VALVE, 1/2"	2
31	BALL VALVE, 1"	1
32	BALL VALVE, 2"	1
33	SIDE OUTLET VALVE	2
34	CHECK VALVE, 1/4"	1
35	DRAIN CHECK VALVE	1
36	STRAINER, 1/4"	1
37	RESTRICTION, 1/16"	1
38	DRIP CHECK VALVE	1
39	P.O.R.V. ASSEMBLY	1
40	WATER GAUGE	2
41	EMERGENCY RELEASE LABEL	1
42	ZIP TIE	1
43	DRAIN CUP	1



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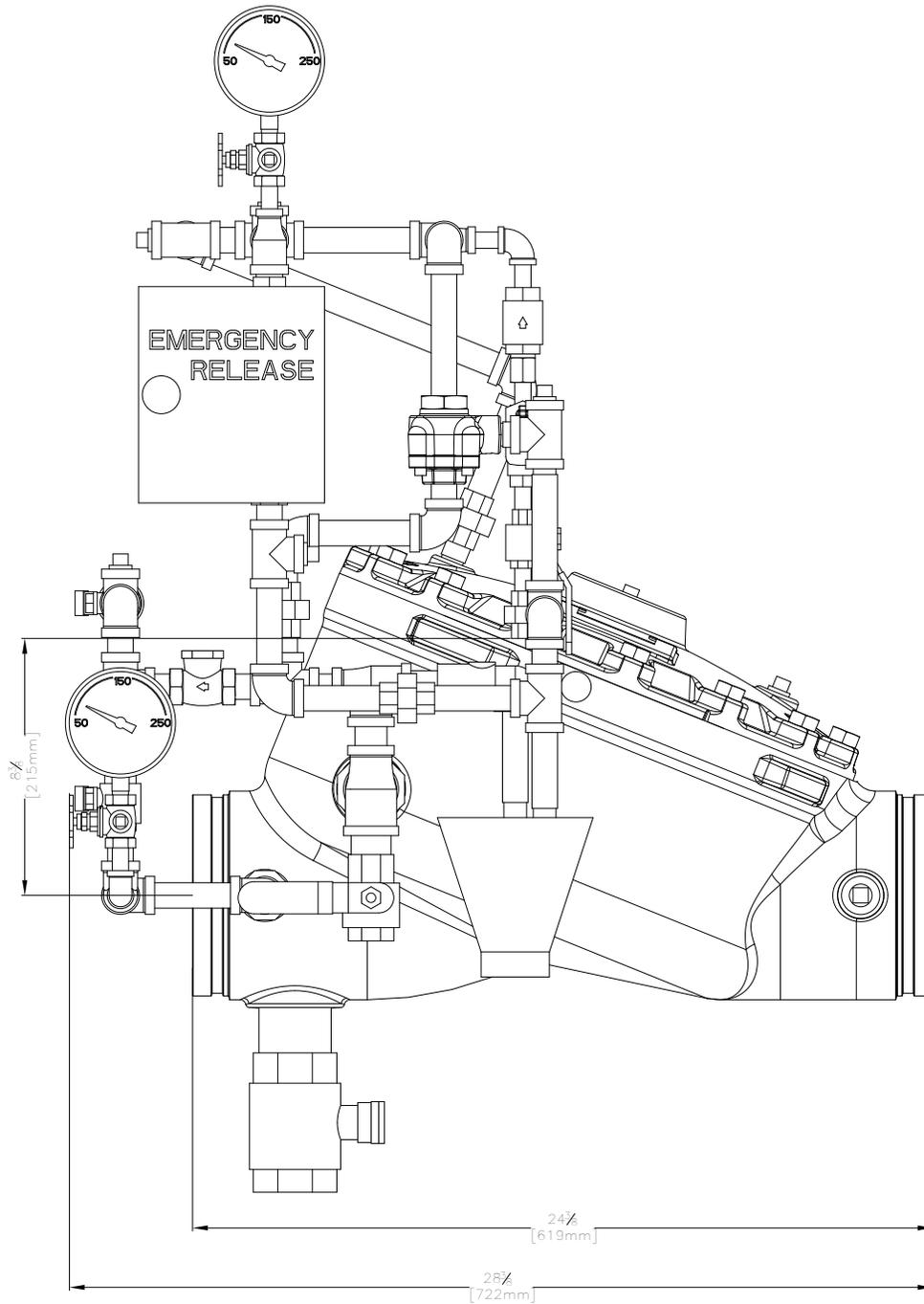


Figure 4: Installation Dimensions - Front View



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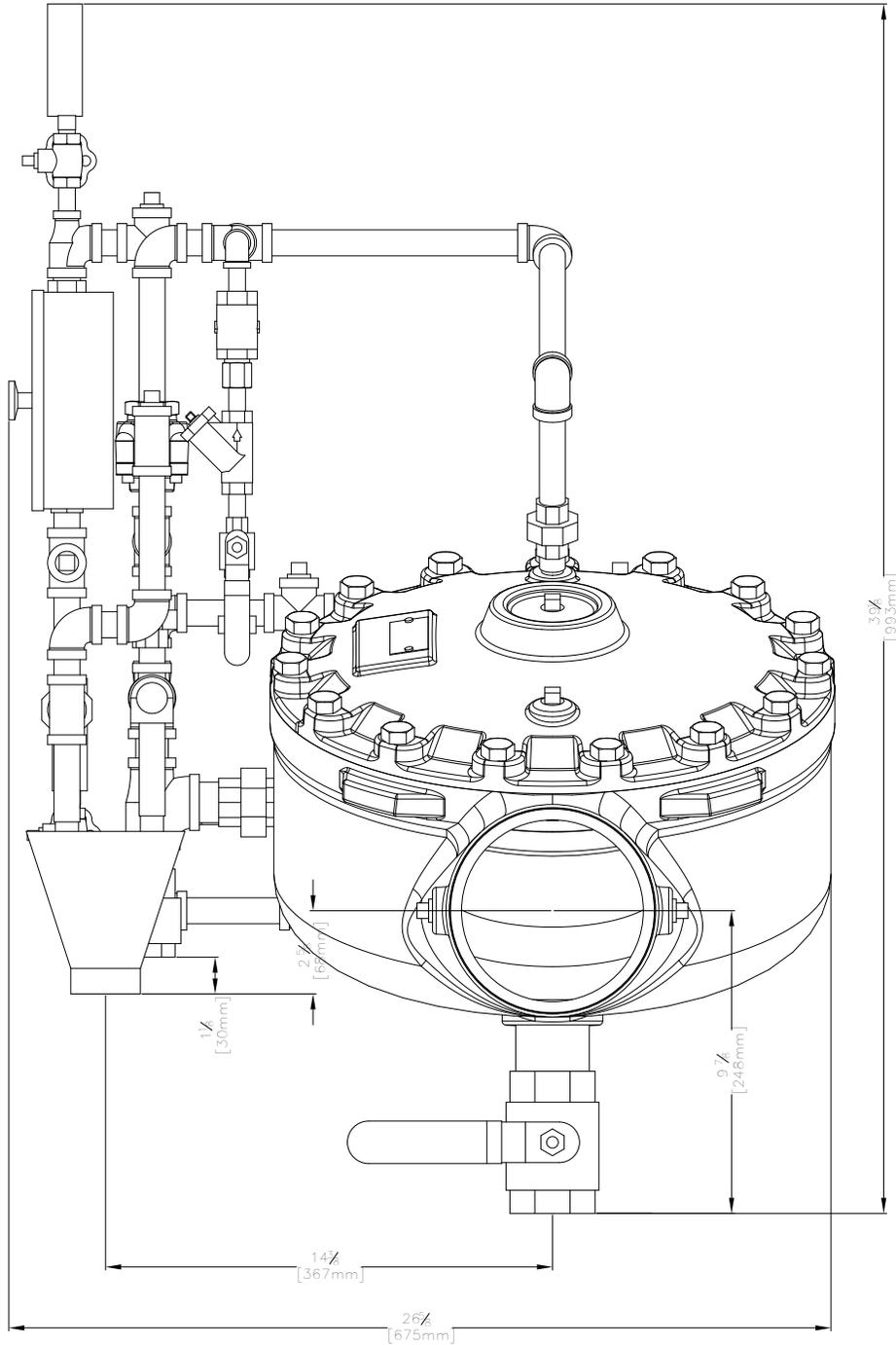


Figure 5: Installation Dimensions - Side View